

AMENDMENTS TO THE SPECIFICATION

Please replace paragraph [0029] with the following amended paragraph:

The invention of claim 7 is the nonaqueous electrolyte secondary battery of any of said claims 1 to 6, with the further feature that said nonaqueous electrolyte secondary battery is deployed inside a metallic case whose thickness is 0.15 to 0.50 mm. A case thickness of less than 0.50 0.15 mm is not desirable since it would result in low capacity maintenance ratio and in large swelling of the battery. A case thickness exceeding 0.15 0.50 mm is not desirable since it would result in lower initial capacity of the battery and in the effects that arise from adding VC and D2PO to the electrolyte not being of any benefit. The metallic case will preferably be made of an aluminum alloy, but alternatively stainless steel, iron or the like might be used.